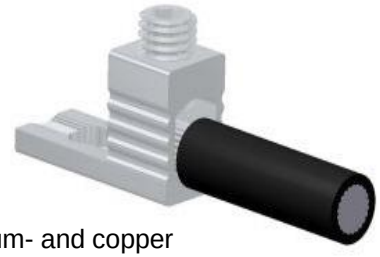
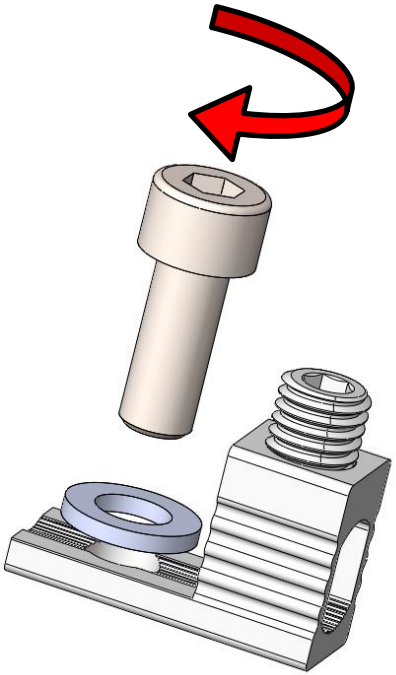
Never stop developing

Mounting SAK 50
S184902-16



Torque for Hex SW 6mm M8x20
with
Washer 8,5x15x2, 25Nm



OT-Connectors are suitable for Aluminium- and copper conductors.

-Strip cable, see stripping length L_1 (table below)
-Remove any layer of oxide.
-Segmental conductor have to be rounded before mounting.

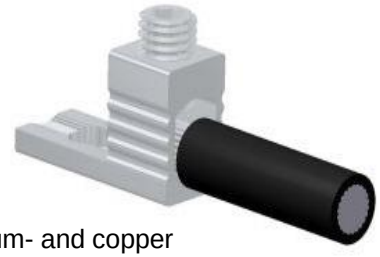
-Tighten the screw with torque M
-Support connector during tightening.

Connection				
Screw head for tool	SW	5 mm	Conductors	1xAl/Cu 1,5-50 mm²
Tightening torque M	1,5-10 mm²	3,5 Nm	Stripping length	L_1 14±1 mm
	16-50 mm²	10 Nm		
	-	-		
	-	-		

Wiring, pcs / connection, Cu(Al)							
1,5 mm²	2,5 mm²	6 mm²	10 mm²	16 mm²	25 mm²	35 mm²	50 mm²
3(1)	3(1)	3(1)	3(1)	3(1)	2(1)	1(1)	1(1)
70 mm²	95 mm²	120 mm²	150 mm²	185 mm²	240 mm²	300 mm²	400 mm²
-	-	-	-	-	-	-	-

Never stop developing

Mounting SAK 50
S184902-16



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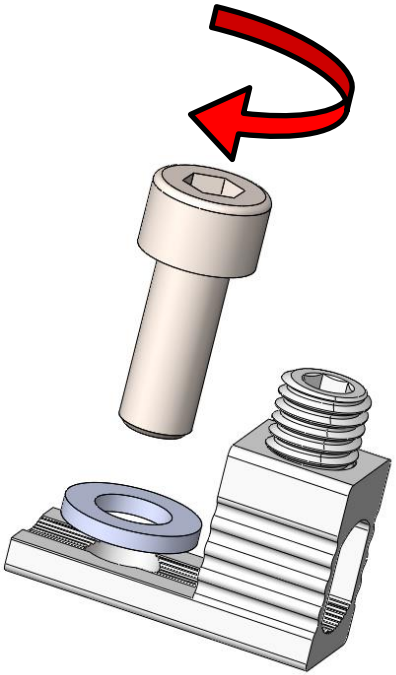

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-	-	-	-	-	-	-	-